

## Submerged Arc Welding with Idealarc DC-1000 and LT-7



The **DC-1000** is a multi-process DC arc welding power source, designed for welding applications in SAW and also in MIG, FCAW and carbon arc gouging.

Output range (Amps)	150 ~ 1300
Duty cycle	1000A, 44V @100%
Rated input	193 / 112 / 96.5A
Dimensions (mm) HXWXD	781 X 572 X 991
Net weight (kg)	372



The **LT-7** is self propelled mechanised DC wire feeder for submerged arc welding. It may be used with or without a track.

Wire size (mm)	Solid: 2.4-4.8
Dimensions (mm) HXWXD	698 X 838 X 356
Net weight (kg)	29.4

## Flux-Cored Welding with Idealarc DC-400 and LN25



The **DC-400** is a multi-process welding power source, with CC and CV capability designed for welding applications in SMAW, TIG, MIG, FCAW, SAW and Gouging.

Output range (Amps)	60 ~ 500
Duty cycle	500A, 40V @50% 400A, 36V @100%
Rated input	39A @50% 73/42/37A @100%
Dimensions (mm) HXWXD	698 X 561 X 840
Net weight (kg)	220



The **LN-25** is a semi-automatic wire feeder for MIG and flux-cored welding

Wire speed range	1.2 - 17.7m/min
Wire size (mm)	Solid: 0.6 - 1.6 Cored: 1.7 - 2.4
Dimensions (mm) HXWXD	356 X 191 X 533
Net weight (kg)	15.4

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